

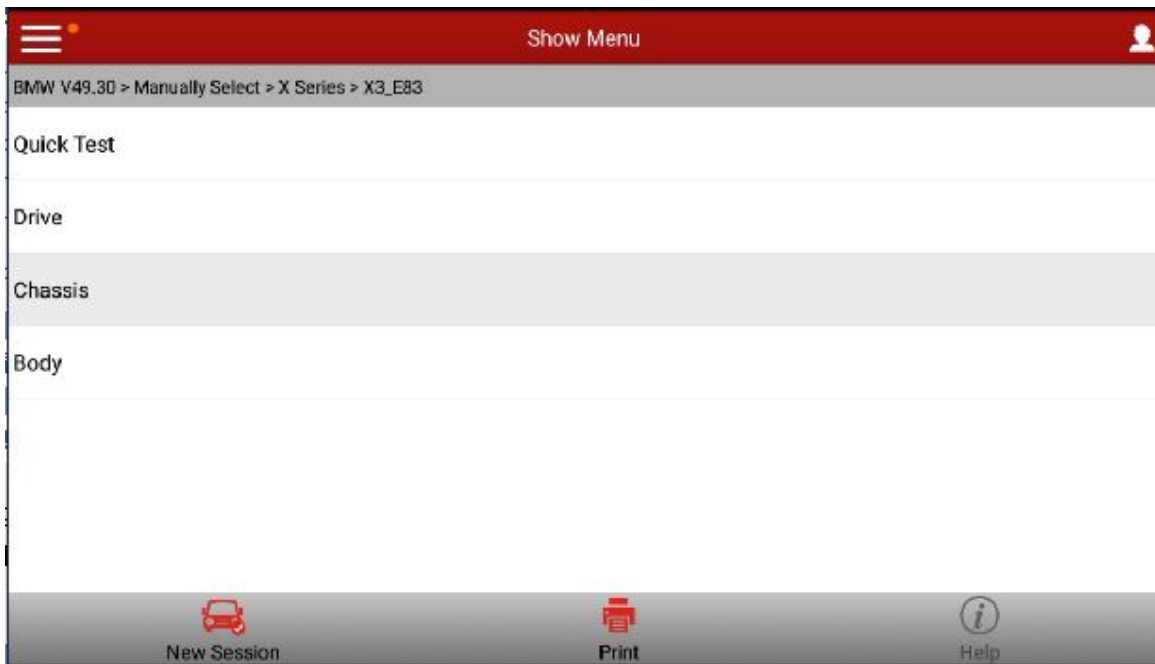
Product Model	Date	Number
X-431 Pro series	Aug.27, 2015	—

X-431 PRO Function: BMW X3_E83 Steering Angle Learning Instructions

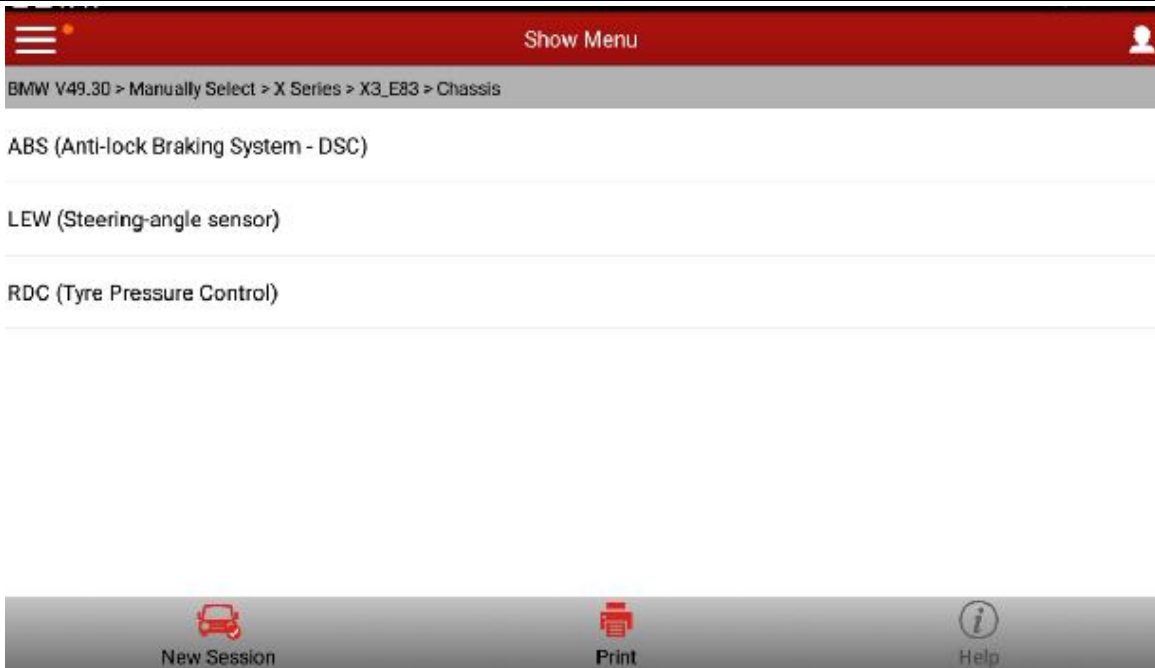


After the replacement of steering angle sensor, it is necessary to encode the steering angle sensor, then adjust it. Operation Procedure:

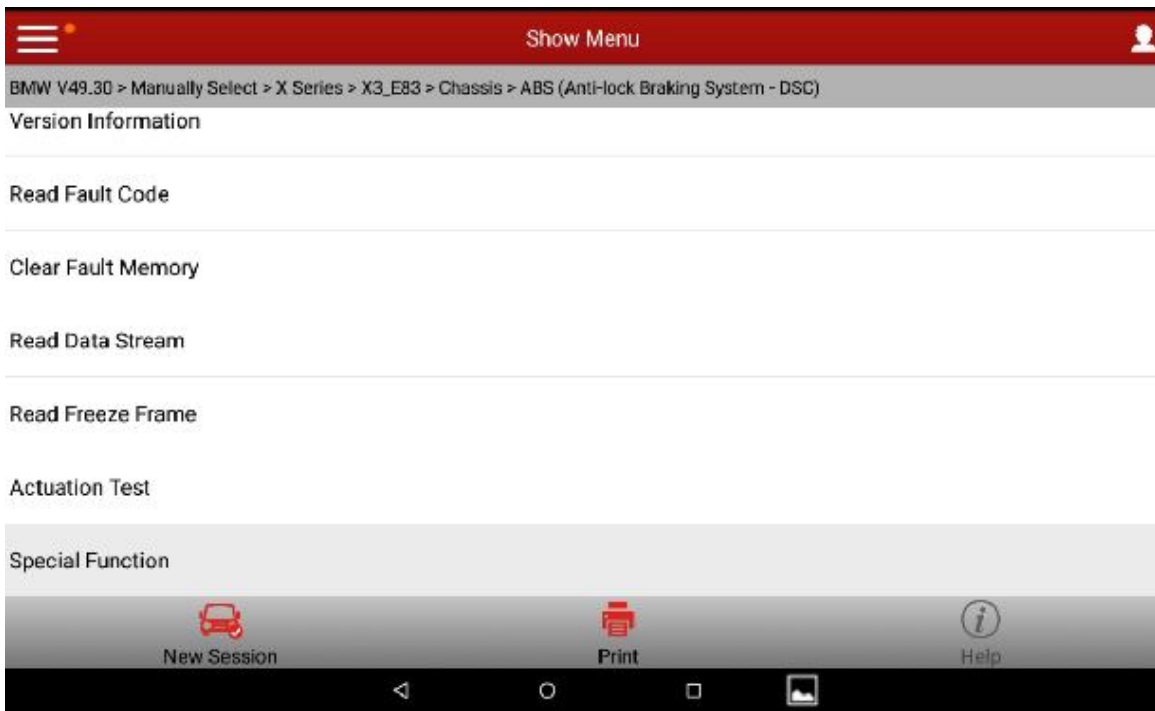
1. Select “Manually Select”-> X series -> X3_E83 -> Chassis Picture 1:



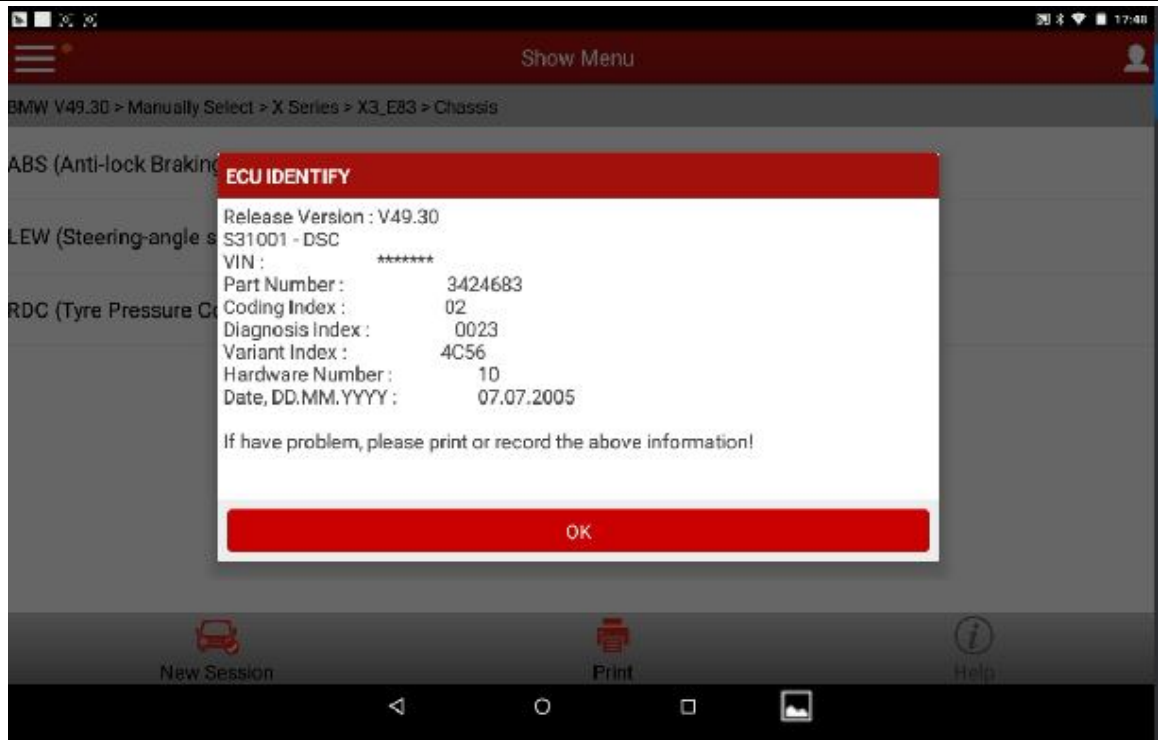
2. Enter ABS (Anti-lock Brake System - DSC) system.



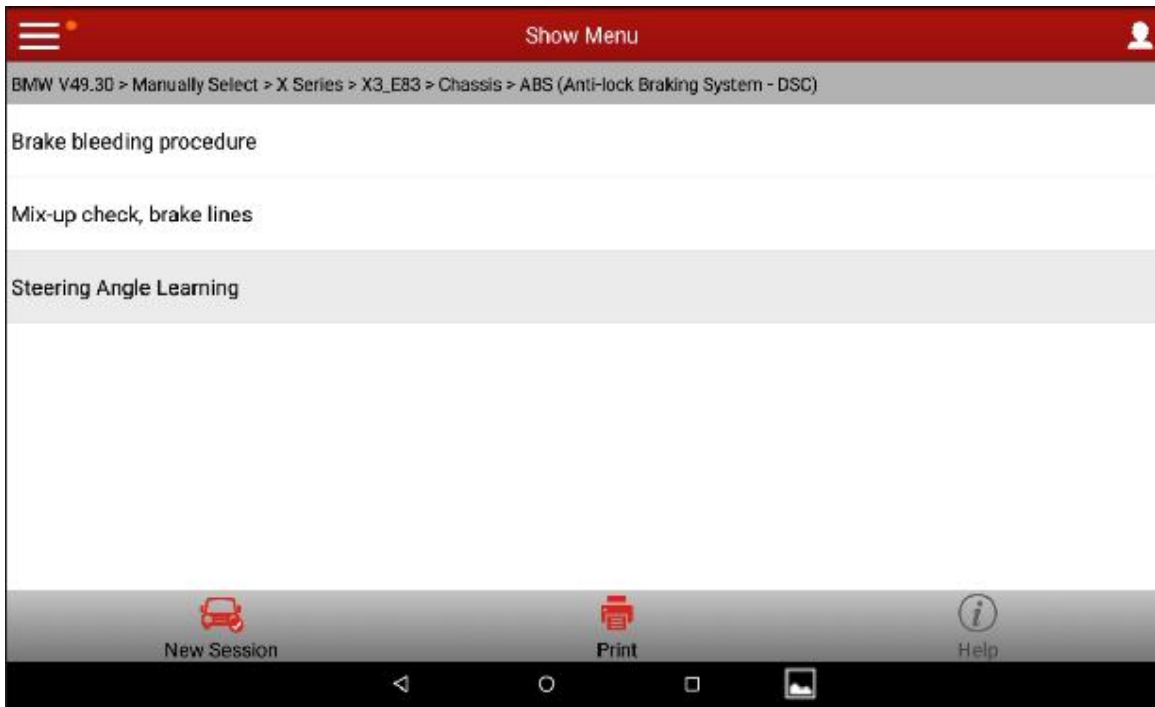
3. Select "Special Function".



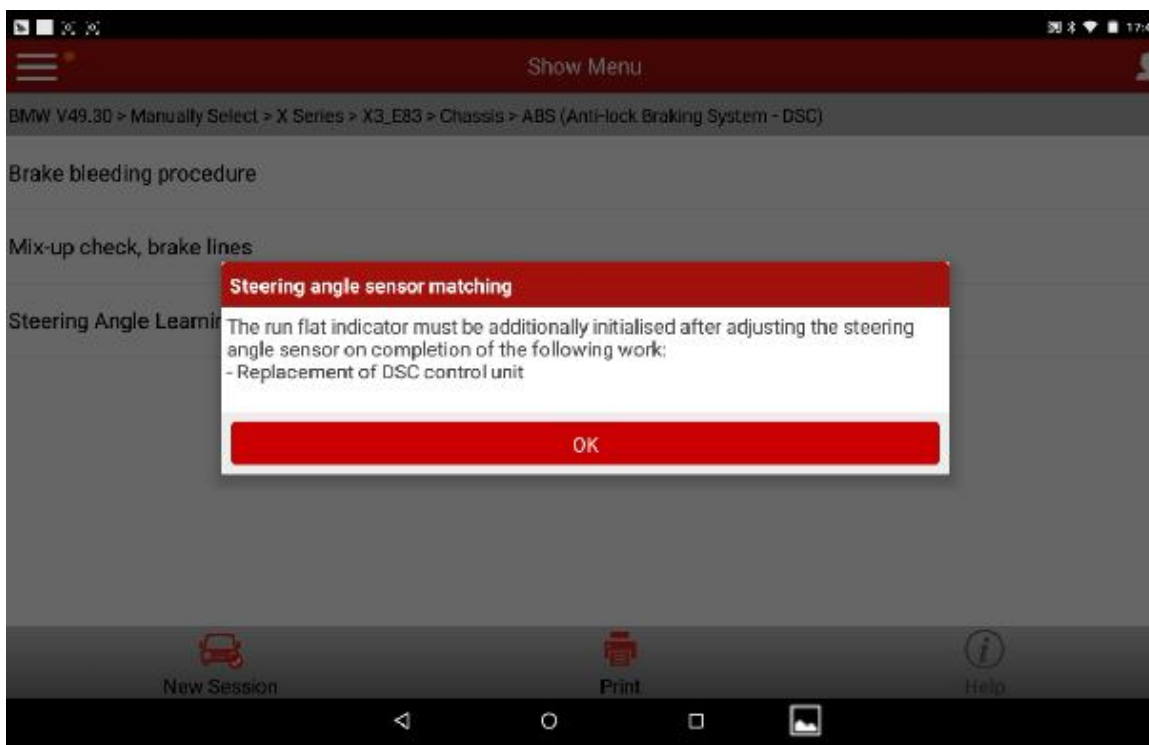
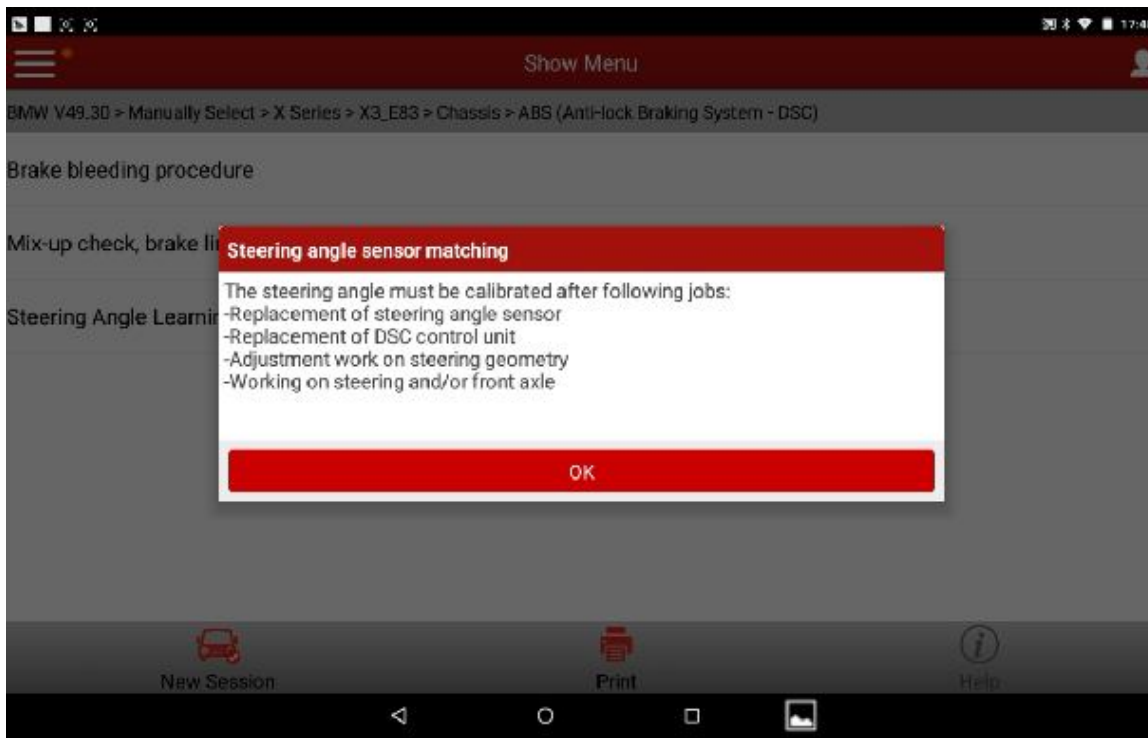
4. Please check the ECU IDENTIFY.



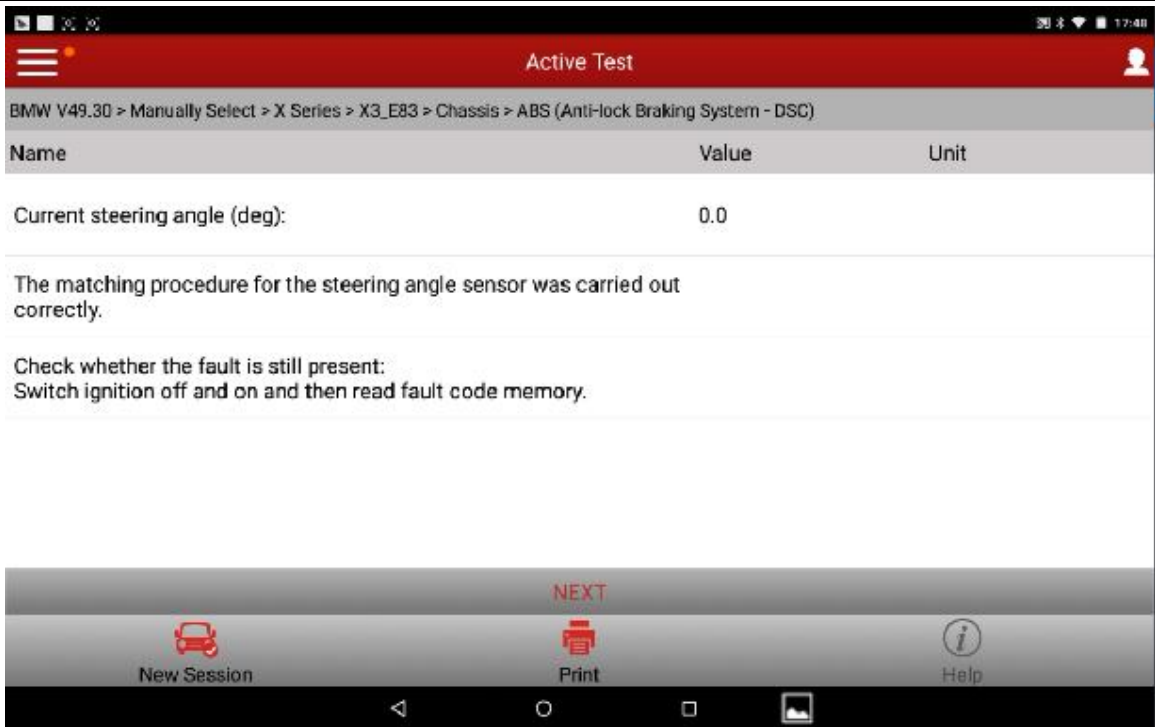
5、 Select " Steering Angle Learning " prompted:



6、 The Steering angle must be calibrated as reference



4. After successful calibration, it prompts below information.



7、 The end of test module.

